



ISO
9001:2008
REGISTERED



WENTA

www.wentaboilers.ru

По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
Тел/факс: (495) 7774788, 5007154,55, 65, 7489626, 7489127, 28, 29
Эл. почта: info@tisys.ru Интернет: www.tisys.ru www.tisys.kz www.tisys.by www.tesec.ru

COMPANY PROFILE

- WENTA create perfect solutions for modern technology with experienced engineers and labors. WENTA provides various designs and productions with the modern technology in the 4600 m² closed area and 2400 m² opened area company is based in Ankara, Turkey. Automation and remote control systems are successfully applied in heat processing systems.
- **Also, Wenta does manufacture in Kirshehir industrial region in 7000 m² area , 3800 m² closed area and in Istanbul 980+1200 m² area.**
- Furthermore, WENTA creates newest engineering solutions in a shortest time with its dynamic structure. Our company adopts being customer-oriented as a principle and our products are being exported to great numbers of countries including Western countries, at the same time carries on increasing market share study in TURKEY.


WORLD WIDE
EFFICIENT
NATURE FRIENDLY
TECHNOLOGIC
AFFORDABLE





- ≡ WENTA has been certified with ISO 9001:2008 Quality Management Systems.
- ≡ All products of company are being produced regarding to standards of TSE , CE , TSEK and TÜV .
- ≡ The company tries to cover all needs of customer and continue to make new offers.



- 
- Many years Wenta company is in field of manufactory of steam boilers, steam generators, economizers, hot water boilers, thermal degassers, heating systems, coal systems, fuel tanks and in production of steam based generators.
 - We believe that knowledge will grow by sharing. So we do not want our experience which we earned by spending time and money will disappear with us.



Mission



Vision

- ✓ For us is important to cooperate with right person, and right companies.
- ✓ Due the fact that we want to serve you speedily , quality service according modern technology solutions



- ✓ Our main goal is to use modern technology, to manufacture new-modern products and to present high quality products to you-our customers. Also , to have direct contact with our employers and to enlarge our work standards.

OUR PRODUCTS

- ✓ Steam generators (Liquid and gas based)
- ✓ Steam boilers (Solid, Liquid and gas)
- ✓ Electric Steam Generators
- ✓ Thermal Oil Boiler (Liquid and gas)
- ✓ Heating Boilers (Solid, Liquid, gas)
- ✓ Electric Heating Boilers
- ✓ Electric Hot Water Boilers
- ✓ Economizers
- ✓ Hot Water Boilers
- ✓ Degassers
- ✓ Condensate Tanks
- ✓ Flash Steam Tanks
- ✓ Regenerators
- ✓ Nitrogen covered Expansion Tanks
- ✓ Feed water heating Tanks
- ✓ Hydrophore and expansion Tanks
- ✓ Accumulation Tanks(galvanized)
- ✓ Rapid Boilers (galvanized)



Our products (Ankara fabric)

- Steam Generators (liquid, gas)
- Steam Boilers (Solid, liquid, gas)
- Electric Steam Generators
- Thermal Oil Boilers (liquid, gas)
- Heating Boilers(Solid, liquid, gas)
- Electric Heating Boilers
- Electric Hot Water Boilers
- Economizers
- Hot Water Boilers
- Degassers
- Condensate Tanks
- Flash Steam Tanks
- Regenerators
- Nitrogen covered Expansion Tanks
- Feed Water Heating Tanks

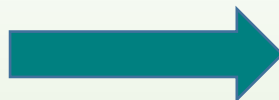


OUR PRODUCTS(KIRSHEHIR FABRIC)

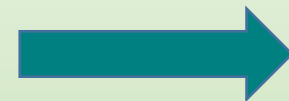
➤ Hydrophore Expansion Tanks



➤ Accumulation Tanks(galvanized)



➤ Rapid Boilers (galvanized)



QUALITY POLICY

We provide to our customers high pressure products, steam boilers. Our main goal to grow up rapidly and be customer-oriented company. Due the fact that we motivate our workers directly to take a part in our decision , the personnel management it is the form of management which we realize in our system.

For following purpose we choose;

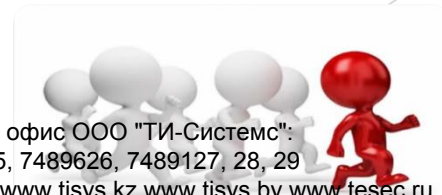
- Every needs , requests of our customer is the first for us
- The basis of our management syƏtraf- mühitə, təbiətə , cəmiyyətə hörmət edən , İnsan Resusrlarına dəyər verən , kreativ düşünməyi dəstəkləyən və reallaşmasına kömək olan, açıq ünsiyyətə əsaslanan müasir idarəetmə anlayışı
- Efficiently use of our resources
- We provide team-work spirit to our customers, partners, suppliers. Also we follow in every stage of our activity the conditions of ISO 9001 Management System and local legal system conditions. Our quality policy consists of development, modernization .





SUSTAINABLE DEVELOPMENT

- ▶ ISO 9001:2008 quality of products with a certificate of quality management system has been recognized by independent organizations.
- ▶ Pre-sale, post-sale service is managed according to standards of ISO.
- ▶ Wenta adopted sustainable development and improvement philosophy
- ▶ Manufacturing, pre- and post-sale services provisions, such as more efficient, and it is to produce quality products in order to provide to customers or other processes are reviewed and improvement works are carried out frequently.
- ▶ WENTA owns TSE SERVICE SATISFY LICENSE and TÜRK LOYDU WORK PLACE SATISFY LICENSE.



PRODUCTS



- Wenta company owns professional engineers, and day by day provides modern , safety products.
- In our boilers; oil, gas superior designed models are reflected after long period lab work testing .
- Professional engineers and certified masters in perfect technical inspection in accordance with the standards of our customers use our products is given after completing the production process.

PRODUCTION

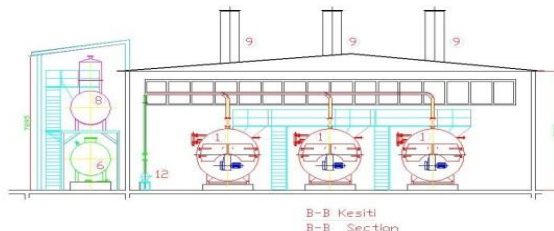
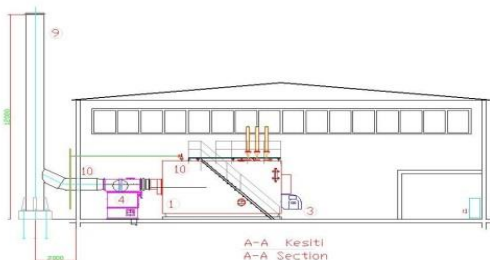


- Wenta has a professional manufacture resources.
- Every stage of manufacture is controlled to occur any error .
- The main part sheets of steam boiler before manufactured is checked through ultrasound examination.
- The welders own **LOYD** certificate and every materials are used according to the standards.

PROJECT

- ≡ To determine necessary documents and to draw technical scheme for steam boilers project.
- ≡ For boiler project the necessary information is as follow:
- ≡ **Steam capacity (kg/h):** Steam capacity must be identified rightly. The replacement of system is planned according to steam capacity, the aim to get efficiently capacity.
- ≡ **Boiler operating pressure (bar):** To determine boiler operating pressure must be known the leak of pressure in steam line, operating pressure and safety. Operating pressure is avoided to choose big number unnecessarily.

Steam Generator

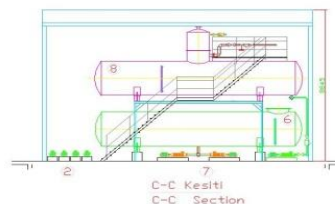
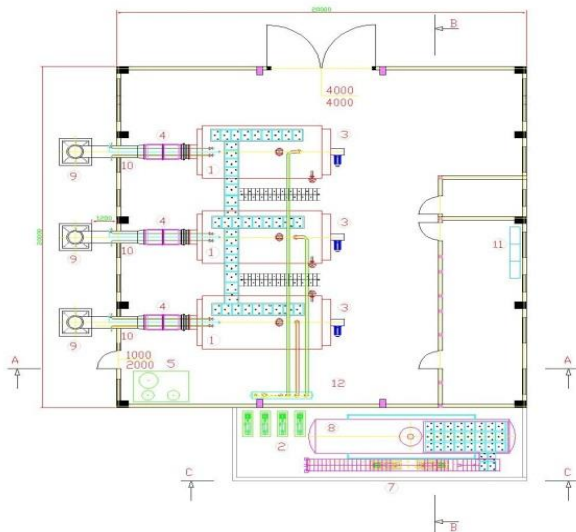


POZ:

- 1-) Yüksek basınçlı buhar kazanı Tip: SBK 10 t/h , 12,5 bar
- 2-) Kazan besli pompaları Tip: GRUNDFOS GI 15-14
- 3-) Brülör Tip : SAACKE GS 75-18
- 4-) Ekonomizer
- 5-) Otomatik tandem su yumuşatma cihazı 30 m3/h
- 6-) Yumuşak su tankı 40 m3
- 7-) Yumuşak su pompaları Tip : GRUNDFOS CR 32-2
- 8-) Degazör ve Besi Suyu deposu 30m3/h , 30 m3
- 9-) Sac baca Ø800 mm. , h:12 mt.
- 10-) Duman Kanalı
- 11-) Elektrik kumanda panosu
- 12-) Ana Buhar Kolektörü

POZ:

- 1-) High Pressure steam boiler. Type: SBK 10 t/h , 12,5 bar
- 2-) Feet water pumps Type: GRUNDFOS GI 15-14
- 3-) Burner Type : SAACKE GS 75-18
- 4-) Economiser
- 5-) Automatic duplex water softener unit 30 m3/h
- 6-) Soft water tank 40 m3
- 7-) Yumuşak su pompaları Tip : GRUNDFOS CR 32-2
- 8-) Deaerator and feed water tank 30m3/h , 30 m3
- 9-) Steel chimney Ø800 mm. , h:12 mt.
- 10-) Flue gas duct
- 11-) Electric control board
- 12-) Main steam header

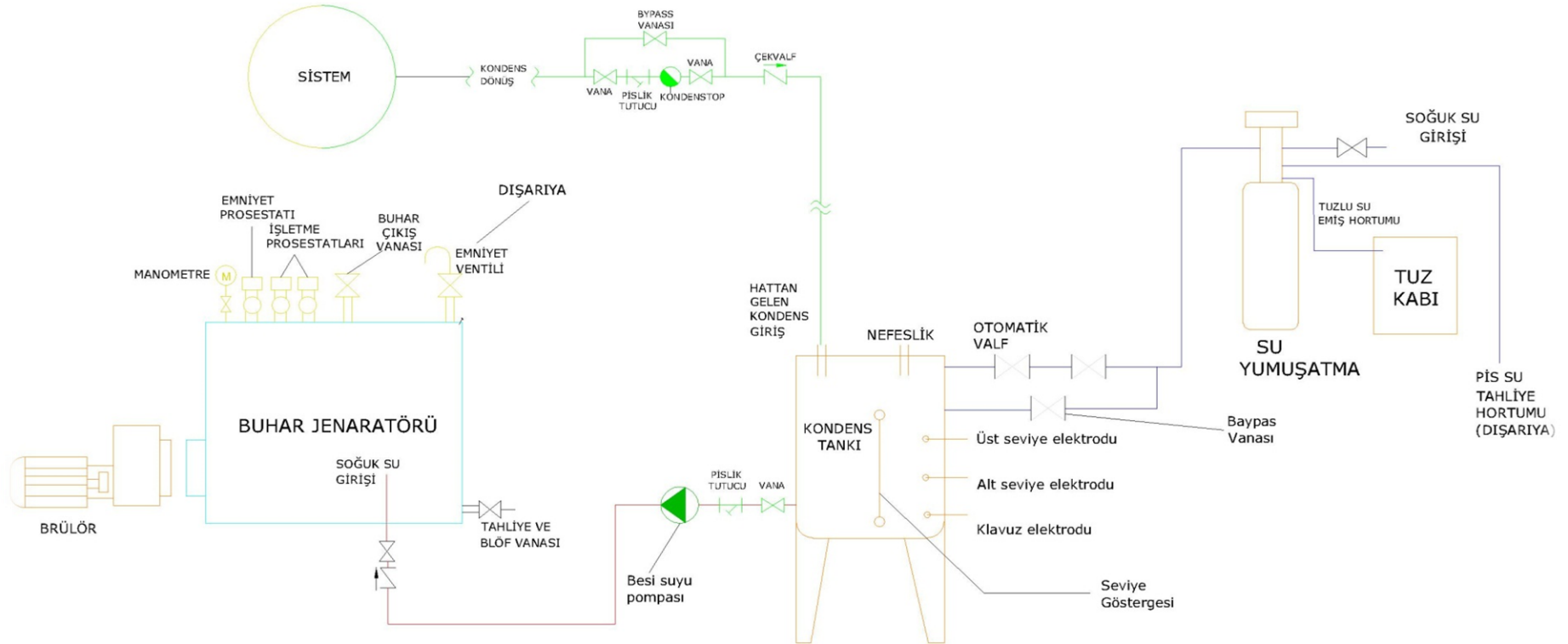


POZ	PARÇA ADI	ADET	MALZEME	ACIKLAMALAR	AĞIRLIK
*					Karalama *
REV. NO:	REV. İZVON	Yazan	Kontrol	Tarih	Başlama *
		Tarih	İmza	ÖLÇEK	Kapanma *
		30mm		1:1	
		Çizim	1-gör-KAYI	29.04.2014	
		Kontrol	Tarih AYDIN	29.04.2014	
		Onay	Tarih AYDIN	29.04.2014	
				RESİM NO:	
				FABRİKA NO:	



BUHAR ISI SANTALI
YERLEŞİM PROJESİ

WENTA BUHAR JENARATÖRÜ TESİSAT AKIM ŞEMASI



İSTİFADƏ OLUNAN NÜMUNƏLƏR

Lankaran-Azerbaijan



WENTA 16 Bar 350 m² and 250 m² Steam boilers

Полезная информация: Контактный офис ООО "ТИ-Системс":
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WENTA

Khabala-Azerbaijan



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WENTA

Denizli Municipality – Turkey



По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
Wenta Thermal Oil Boilers тел: (495) 7774788, 5007154, 55, 65, 7489626, 7489127, 28, 29
Эл. почта: info@tisis.ru Интернет: www.tisis.ru www.tisis.kz www.tisis.by www.tesec.ru

WENTA

PRODUCTS

1. STEAM BOILERS



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WENTA

STEAM BOILERS



TECHNICAL SPECIFICATIONS:

- **Steam Boilers** are cylindrical, liquid and gas based, flame smoke channel , high pressure steam boilers.
- **High Pressure Boilers** are used to heat residential buildings ; tree, textile, painting, milk, and other industries to covered the steam needs.
- **WBKS types boilers** are manufactured and designed according to TS 377, Loyd conditions, DIN and EN conditions.Regarding your request we prepared for you boilers according to standards of Türk Loyd' and TÜV .
- **Materials** which are used in our industry are suitable to quality certificate and origin certificate , the steel components are taken from DIN 17155 .
- **Boiler pipes** are stainless steel DIN 17175 - 2448 standards,high pressure boiler pipes. Natural gas is used as fuel . Boilers will use instant steam is produced in large amounts of steam.

- ✓ Steam and water particles in jets of water is placed in the pot to minimize the fall. Combustion chamber size of the harmful emissions polluting the environment and prevent the formation of NO_x, are designed to take a complete combustion process. Permeable layers, condensate access, steam output, surface ventilation, ventilation boiler safety valve sleeves, accident control and level indicator at the level required for an automatic vertical collector, exit flange match the capacity ventilation special cleaning the chimney is equipped with 1 or 2.
- ✓ The basis of ISO 9001 quality system design / development, manufacturing, and service quality management model in accordance with the chosen institution.
- ✓ Boiler is designed regarding your request isolated, galvanized sheet, aluminum stainless steel.

Certificates:

- TÜV AD 97/23/EC –AD 2000 MERKBLATT HPO/TRD 201 EN ISO 3834:2007
- CE LICENSE TÜV-SÜD B
- CE LICENSE TÜV-SÜD D
- TSE

2. STEAM GENERATORS



По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
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WNTA

STEAM GENERATORS



- Wenta Steam Generators is designed according to the latest technology.
- The steam is produced fast and economically.
- Gas, Motor in, Oil based .
- Full automatically system makes easier to use.
- Condensate pumps is designed for Generator , and it helps to get pure steam from water.
- Wenta Steam Generator specific separator connection is used to get steam from water.
- Water Softening device is automatically
- Water volume is extremely low in the workplace for people can be used.
- Steam heat, the chimney, the gas temperature and all functions will automatically is controlled in storage .

3. THERMAL OIL BOILERS



По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
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THERMAL OIL BOILERS

TECHNICAL SPECIFICATIONS

- Normal weather condition 'is getting 300°C up ,
- Thermal oil does not waste in system and that is why stop corrosion process.
- No froze risqué .
- High temperature is getting without high pressure in system.

USEFUL SECTIONS OF INDUSTRY

- Chemical industry
- Textile industry
- Painting industry
- Paper industry
- Food industry
- Oil, petrol, oil recycling
- Petro-chemical industry
- Leather industry and other industries.



4. HEATING BOILERS



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WNTA

KALORİFER QAZANLARI



- ≡ Heat included in the Control Panel.
- ≡ Powder Coating electrostatic powder coating painted on the outside..
- ≡ Digital pump and a digital thermostat is available .
- ≡ At that moment, the boiler water temperature and the temperature of the boiler, which you can see on the screen separately
- ≡ Circulation pump is programmed to control the plaque is of the order.
- ≡ Panel 1 and 2 pump control functions being fulfilled.
- ≡ The panel is given power scheme.
- ≡ Digital panel receiver (stainless steel PT100) includes
- ≡ Wenta Turbulizator is to 800 ° C heat-resistant, is designed 316 stainless steel materials, homogeneous, perfect-saving (5-6%), the Netherlands, Van Dijk Heating Systems turbulizator WENTAnın partner is provided by the company.

5. SOLID BOILERS



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WNTA

SOLID FUEL BOILERS

STEAM BOILERS IDENTIFICATIONS

- Wenta's water circulation boiler.
- Fire chimney, scotch steam boiler
- Prior stove boiler.
- Air compressor and filter ventilation is automatically.
- Origin certificate and materials are used according DIN 17155 conditions.
- Boiler pipes DIN 17175-2448 stainless steel , high pressure .
- ISO 9001 Quality Management is chosen as model for a design/ manufacture /project.
- Nature friendly , recycling character



SOLID FUEL BOILERS



WENTA PRIOR STOVE STEAM BOILER

- The perfect device and combination is designed by WENTA MAKINA
- Especially for COAL EQUIPMENT, designed for the continuous production of steam at a temperature of 240 ° C are made, and the solution becomes homogeneous.
- This system is appreciated by our customers, as well as other systems.
- Heated steam temperature is stable, it provides extraordinary flexibility.

OTHER PRODUCTS

- WENTA ELECTRIC HEATING BOILER



- WENTA ELECTRIC STEAM GENERATORS



- WENTA HOT WATER BOILER



- WENTA MOBILE STEAM GENERATORS



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WENTA ECONOMIZERS



**WENTA HYDROPHORE
AND EXPANSION
TANKS**



**WENTA GROUNDED
PACKAGE STEAM
BOILERS**

По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
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**WENTA ELECTRIC INDUSTRIAL
TYPE TERMOSIPHONS**



**WENTA ACCUMULATION
TANKS**

**WENTA SINGLE-DOUBLE
COILS RAPID BOILERS**



**WENTA WATER SOFTENING
DEVICE**

По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс":
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WENTA

CERTIFICATIONS



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STEAM GENERATOR B MODUL TÜV CERTIFICATE

STEAM GENERATOR D MODUL TÜV CERTIFICATE

ZERTIFIKAT ♦ CERTIFICATE ♦ 認証証書 ♦ CERTIFICADO ♦ CERTIFICATO ♦ CERTIFICATE



ZERTIFIKAT Certificate

EG-Baumusterprüfung (Modul B) nach Richtlinie 97/23/EG
EC Type-examination (Module B) according to Directive 97/23/EC

Zertifikat-Nr.: Z-IS-TGK-IST-12-05-1210001429-01-12-B-00752
Certificate No.:

Name und Anschrift des Herstellers: VENTA MAKINA IMALAT İTHALAT İHRACAT SAN. VE TİC. LTD. ŞTİ (Trade mark is WENTA)
Name and postal address of manufacturer: A.S.O I. Organize sanayi bölgesi Türkmenistan Cad. No:11 Sincan/Ankara / TURKEY

Hiermit wird bescheinigt, dass der unten genannte Entwurf die Anforderungen der Richtlinie 97/23/EG erfüllt.

We herewith certify that the type mentioned below meets the requirements of the Directive 97/23.

Prüfbericht Nr.: P-IS-TGK-IST-12-05-1210001429-01-12-B-00752
Test report No.:

Geltungsbereich: 1-) STEAM GENERATOR have Capacity from 50 to 4000 kg/h with codes: WBJ 50, 75,100, 150, 200, 250, 300, 400, 500, 600, 650,700, 750, 800, 833, 1000, 1250, 1500, 1666, 2000, 2500, 3000, 3500, 4000 With 6, 8, 10, 12, 14 bar PS
Scope of examination: 2-) STEAM GENERATOR with electric have capacity from 30 to 1500 kg/h with codes WEBJ 30, 50,75, 100, 150, 200, 250, 300, 400, 500, 600, 800, 1000, 1250, 1500 With 6, 8, 10, 12, 14 bar PS

Fertigungsstätte: A.S.O I. Organize sanayi bölgesi
Manufacturing plant: Türkmenistan Cad. No:11 Sincan/Ankara / TURKEY

Istanbul, 17. May. 2012
(Ort, Datum)

TÜV SÜD Industrie Service GmbH
TÜV SÜD Gruppe
TÜV CERT Zertifizierungsstelle
für Druckgeräte
HAKIM ÖZLUK
36
Personnel-Steckbrief Kennnummer 0036



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e-mail: info@tuv-sud.com.tr TÜV®

D'ORGANISMES DE CONTROLE

TÜV SÜD Industrie Service GmbH Notified Body for PED and ADR/RID/TPED Doc.: Rev. 02, 24.08.06	Extension Audit Report Report Number : IS 12-B-00752 Company : VENTA MAKINA Order Number : IS 12-B-00752	
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Type of audit:	12 B 00752
Audit basis / Standard / Date of issue:	Extension Audit base on module D certification no: DGR-0036-QS-1015-11 at date 11 August 2011
Module in accordance with PED:	MODUL D
Manual / Inspection / Date:	01.07.2011
Audit period (at the site):	17.05.2012
Company / Client:	VENTA MAKINA İMALAT İTHALAT İHRACAT SAN. VE TİC. LTD. ŞTİ
Street / P.O. box:	A.S.O I.Organize SanayiBölgesiTürkmenistan Cad.No:11
Zip code / Town:	Sincan/Ankara/TURKEY
Audit commissioner:	Mr. KEMAL DEGERLI
Lead-Auditor/Auditor:	Mr. HAKIM ÖZLUK
Range of application:	Manufacturing and selling of thermal oil boiler Type WKYK 200 to WKYK 6000 (200 000 kcal/h to 6 000 000 kcal/h, 14 type) Trademark; WENTA 7 Bar PS (Working pressure) and 350 C TS (Working temperature) ADDITIONALLY 1-) STEAM GENERATOR have Capacity from 50 to 4000 kg/h with codes; WBJ 50, 75,100, 150,200,250, 300, 400, 500, 600, 650,700, 750, 800, 833, 1000, 1250, 1500, 1666, 2000, 2500, 3000, 3500, 4000 With 6, 8, 10, 12, 14 bar PS 2-) STEAM GENERATOR with electric have capacity from 30 to 1500 kg/h with codes WEBJ 30, 50,75, 100, 150, 200, 250, 300, 400, 500, 600, 800, 1000, 1250, 1500 With 6, 8, 10, 12, 14 bar PS 3-) STEAM BOILER have Capacity from 1125 to 22500 kg/h with codes : SBK 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 125, 150, 175, 200, 225, 250, 275, 300, 350, 400, 450, 500 With 6, 8, 10, 12, 14 bar PS
Industry Scope:	530
associated papers:	Actualised Audit(time) schedule (is available to the client)
Result upon review of the management documents and after the performance of the Audit:	The Release of the Certificate is recommended.
Planned next Auditor:	Hakim Özlük
Next Audit scheduled for:	May 2013


17.05.2012
Date

o Release of the Certification Body and confirmation that the manager of the Certification Body did not consult the audited company during the last two years by himself.



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STEAM BOILER D MODUL TÜV CERTIFICATE

TÜV SÜD Industrie Service GmbH Notified Body for PED and ADR/RID/TPED Doc.: Rev. 02, 24.08.06	Extension Audit Report Report Number : IS 12-B-00752 Company : VENTA MAKINA Order Number : IS 12-B-00752	 Industrie Service
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Type of audit:	12 B 00752
Audit basis / Standard / Date of issue:	Extension Audit base on module D certification no: DGR-0036-QS-1015-11 at date 11 August 2011
Module in accordance with PED:	MODUL D
Manual / Inspection / Date:	01.07.2011
Audit period (at the site):	17.05.2012
Company / Client:	VENTA MAKINA İMALAT İTHALAT İHRACAT SAN. VE TİC. LTD. ŞTİ
Street / P.O. box:	A.S.O 1.Organize SanayiBölgesiTürkmənistan Cad.No:11
Zip code / Town:	Sincan/Ankara/TURKEY
Audit commissioner:	Mr. KEMAL DEGERLI
Lead-Auditor/Auditor:	Mr. HAKIM ÖZLÜK
Range of application:	Manufacturing and selling of thermal oil boiler Type WKYK 200 to WKYK 6000 (200 000 kcal/h to 6 000 000 kcal/h, 14 type) Trademark: WENTA 7 Bar PS (Working pressure) and 350 C TS (Working temperature) ADDITIONALY 1-) STEAM GENERATOR have Capacity from 50 to 4000 kg/h with codes; WBJ 50, 75,100, 150,200,250, 300, 400, 500, 600, 650,700, 750, 800, 833, 1000, 1250, 1500, 1666, 2000, 2500, 3000, 3500, 4000 With 6, 8, 10, 12, 14 bar PS 2-) STEAM GENERATOR with electric have capacity from 30 to 1500 kg/h with codes WEBJ 30, 50,75, 100, 150, 200, 250, 300, 400, 500, 600, 800, 1000, 1250, 1500 With 6, 8, 10, 12, 14 bar PS 3-) STEAM BOILER have Capacity from 1125 to 22500 kg/h with codes ; SBK 25, 30, 35, 40, 50, 60, 70, 80, 90, 100, 125, 150, 175, 200, 225, 250, 275, 300, 350, 400, 450, 500 With 6, 8, 10, 12, 14 bar PS
Industry Scope:	530
associated papers:	Actualised Audit(time) schedule (is available to the client)
Result upon review of the management documents and after the performance of the Audit:	The Release of the Certificate is recommended.
Planned next Auditor:	Hakim Özlük
Next Audit scheduled for:	May 2013

17.05.2012
Date

o Release of the Certification Body and confirmation that the manager of the Certification Body did not consult the audited company during the last two years by himself.



Page 1 of 7

THERMAL OIL BOILER MODUL B TÜV CERTIFICATE



Industrie Service

ZERTIFIKAT Certificate

EG-Baumusterprüfung (Modul B) nach Richtlinie 1999/36/EG
EC Type-examination (Module B) according to Directive 1999/36/EC

Zertifikat-Nr.: Z-IS-TGK-IST-11-08-1210001429-04-11 B 00607
Certificate No.:

Name und Anschrift des Herstellers: VENTA MAKİNE İMALAT İTH.İHR.SAN.
Name and Postal Address of Manufacturer: VE TİC. LTD.ŞTİ
Ari San.Sitesi 690. Sok No:80-82
Ostim-Ankara

Hiermit wird bescheinigt, daß das unten genannte EG-Baumuster die Anforderungen der Richtlinie 1999/36/EG erfüllt.
We herewith certify that the type mentioned below meets the requirements of the Directive 1999/36/EC.

Prüfbericht Nr.: P-IS-TGK-IST-11-08-1210001429-04-11 B 00607
Test Report No.:

Geltungsbereich: WKYK-200 to WKYK-6000 Capacity and 6 Bar PS
Scope of examination: THERMAL OIL BOILERS
(200 000 kcal/H to 6 000 000 kcal/H.14type)
Drawing No:KYK 0200000-01,KYK0300000-01,
KYK0500000-01,KYK600000-01,KYK800000-01,
KYK1000000-01,KYK1250000-01,KYK1500000-01
KYK 2000000-01

Fertigungsstätte: VENTA MAKİNE İMALAT İTH. İHR.SAN.
Manufacturing plant: Ari San.Sitesi 690. Sok No:80-82 Ostim-Ankara

(Ort, Datum)

Istanbul, den 01.08.2011



TÜV SÜD / Türkiye
Yıldız Posta Cad. No.17 Kat:5
TR-34394 Esentepe / Istanbul / TÜRKİYE
Tel.: (+90) 212 347 98 10
Fax: (+90) 212 347 98 11
e-mail: info@tuv-sud.com.tr TÜV®

Mitglied der
CONFÉDÉRATION EUROPÉENNE



D'ORGANISMES DE CONTROLE

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Эл. почта: info@tisy.ru Интернет: www.tisy.ru www.tisy.kz www.tisy.by www.tesec.ru

ELECTRIC HEATING BOILER B MODUL TÜV CERTIFICATE



SASTEK

TUV-NORD ANKARA AREA OFFICE



CERTIFICATE OF ATTESTATION

Project/Installation: Technical Consultancy for 2006/95/EEC Low Voltage Directive and 2004/108/EEC EMC Directive

Sub-supplier, if any copies to: SASTEK Co.

Inspection ordered to SASTEK by: VENTA Makine İmalat İthalat İhracat San. Ve Tic. Ltd.Şti

Description of the Supply / Subject of inspection:

Electrical Central Heating Boilers : WEKK20, WEKK30, WEKK35, WEKK50, WEKK60, WEKK75, WEKK80, WEKK90, WEKK100, WEKK120, WEKK175, WEKK200, WEKK240, WEKK260, WEKK280, WEKK290, WEKK300, WEKK400, WEKK450, WEKK500, WEKK600, WEKK640, WEKK700, WEKK800, WEKK900, WEKK1000, WEKK1040, WEKK1200, WEKK1300, WEKK1400, WEKK1500 With 3, 16 bar PS (Elektrikli Kalorifer Kazan)

Scope of the SASTEK :

Technical Consultancy for the Preparation of Technical CE files: Review of Technical Drawings&Design Calculations ,Review of Material & Consumable Certificates, Preparation of Welding Procedure Specifications (WPS) and Procedure Qualification Records(PQR) , Certification of Welders , Random Witness for LVD&EMC Test Reports, Random Witness for Type Tests according to EN 12897 and Review of Test Results, Review of Operating Instructions,Hazard Analysis, Declaration of Conformity &Application of CE Marking on Date Plate

This supply complies with the following applicable document(s):

SASTEK Rules,2006/95/EEC Low Voltage Directive , 2004/108/EEC EMC Directive ,LVD&EMC Test Standards as stated on SASTEK reviewed Test Reports ,EN 287-1, EN ISO 15614-1, EN ISO 15609-1,EN 12897

List of enclosures:Technical CE Files

The report is valid together with enclosures(if listed).Only pages of enclosures (or parts of pages) which are signed/stamped , are considered as part of this report.

Marking and Stamping on the items:CE Marking

Particulars or comments:The undersigned certifiacat that the here above-mentioned supply was inspected in conformity with applicable requirements of SASTEK Rules, 2006/95/EEC Low Voltage Directive , 2004/108/EEC EMC Directive , LVD&EMC Test Standards as stated on SASTEK reviewed Test Reports, EN 287-1, EN ISO 15614-1, EN ISO 15609-1,EN 12897 and contractual requirements governing mission entrusted to SASTEK without any remarks.

Issued by:SASTEK Co./TUV-NORD Ankara Area Office
Name :M.Burhan SOMUNCUOĞLU



Certificated No: CE.06.13/WEN.B02R2.TD.004

Date of Issuance : 23.06.2013

Location of Inspection: VENTA KAZAN Factory /Sincan/ANKARA-TURKEY



Turkey and Middle East Area Office



Turkey Area Office



Ankara Area Office

ELECTRIC HEATING BOILER D MODUL TÜV CERTIFICATE



Industrie Service

ZERTIFIKAT Certificate

EG-Baumusterprüfung (Modul B) nach Richtlinie 97/23/EG
EC Type-examination (Module B) according to Directive 97/23/EC

Zertifikat-Nr.: Z-IS-TGK-IST-12-11-1210001429-03-12-B-01562

Certificate No.:

Name und Anschrift
des Herstellers:

VENTA MAKINA İMALAT İTHALAT İHRACAT
SAN. VE TİC. LTD. ŞTİ (Trade mark is WENTA)

Name and postal adress of manufacturer:

A.S.O 1. Organize sanayii bölgesi Türkmenistan
Cad. No:11 Sincan/Ankara / TURKEY

Hiermit wird bescheinigt, dass der unten genannte Entwurf die Anforderungen der
Richtlinie 97/23/EG erfüllt.

We hereby certify that the type mentioned below meets the requirements of the Directive 97/23.

Prüfbericht Nr.:

P-IS-TGK-IST-12-11-1210001429-03-12-B-01562

Test report No.:

Geltungsbereich:

ACCUMULATORS TANKS

Scope of examination:

Water Storage Tank Water Storage Tank have
Capacity from 100 lt to 5000 lt With 10, 16 bar PS
Electrical Water Heater Water Storage Tank Have
Capacity Form 20 lt to 5000 lt With 10, 16 bar PS
Single Serpantine Water Heater Water Storage have
Capacity from 100 lt to 5000 lt With 10, 16 bar PS
Double Serpantine Water Heater Water Storage have
Capacity from 160 lt to 5000 lt With 10, 16 bar PS
Electrical Heating Boiler Water Storage Tank Have
Capacity Form 5 lt to 2200 lt With 3, 16 bar PS

Fertigungsstätte:

A.S.O 1. Organize sanayii bölgesi

Manufacturing plant:

Türkmenistan Cad. No:11
Sincan/Ankara / TURKEY

Istanbul, 21. June . 2013
(Ort, Datum)

TÜV SÜD Industrie Service GmbH

TÜV SÜD Gruppe

TÜV-CERT Zertifizierungsstelle

Druckgeräte

HAKMOZULU

Benannte Stelle, Registrierungsnummer 0936

Notified Body

Mitglied der
CONFEDERATION EUROPÉEN



D'ORGANISMES DE CONTROLE

TÜV SÜD / Türkiye

Yıldırım Paşa Cad. No:17 Kat:5

R-34934 Esentepe / Beşiktaş / İSTANBUL / TÜRKİYE

Tel.: (+90) 212 347 98 10

Fax: (+90) 212 347 98 11

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THERMAL OIL BOILER D MODUL TÜV CERTIFICATE

РОССИЙСКАЯ ФЕДЕРАЦИЯ
ПРИЛОЖЕНИЕ
к СЕРТИФИКАТУ СООТВЕТСТВИЯ № C-TR.AB86.B.02161
(обязательная сертификация) **ТР 0138156**
(учетный номер бланка)

Перечень продукции, на которую распространяется действие сертификата соответствия

код ОК 005 (ОКП) код ТН ВЭД России	Наименование, типы, марки, модели однородной продукции, составные части изделия или комплекса	Обозначение документации, по которой выпускается продукция
36.1490 8405 10 000 0	Генератор пара	
36.1490 8405 10 000 0	Модели: SBK25 1125 Kg/h, SBK35 1575 Kg/h, SBK40 1800 Kg/h, SBK50 2250 Kg/h, SBK60 2700 Kg/h, SBK70 3150 Kg/h, SBK80 3600 Kg/h, SBK90 4050 Kg/h, SBK100 4500 Kg/h, SBK125 5625 Kg/h, SBK150 6750 Kg/h, SBK175 7875 Kg/h, SBK200 9000 Kg/h, SBK225 10125 Kg/h, SBK250 11250 Kg/h, SBK275 12375 Kg/h, SBK300 13500 Kg/h, SBK350 16000 Kg/h, SBK400 18000 Kg/h, SBK450 20000 Kg/h, SBK555 25000 Kg/h, SBK665 30000 Kg/h, SBK775 35000 Kg/h	

Руководитель
(заместитель руководителя)
органа по сертификации
подпись, инициалы, фамилия *A.S. Dmitriev* А.С. Дмитриев

Эксперт (эксперты)
подпись, инициалы, фамилия *P.A. Perepelkin* Р.А. Перепелкин

ТЮВ СИСТЕМС
ДЛЯ
СЕРТИФИКАТОВ
МН
PG

THERMAL OIL BOILER TSEK CERTIFICATE

TSEK
TÜRK STANDARDLARI ENSTİTÜSÜ
KRİTERE UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMANCE TO CRITERIA

Markanın Tanımı	Description of the Mark
TSEK veya / or Т-0138156	
BELGE NUMARASI REFERENCE NUMBER OF LICENCE	14.0.30.4.06.00/TSEK-63962
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	04.03.2010
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	04.03.2015
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	VENTA MAKINA İMALAT İTH.İHR.SAN.VE TİC.LTD.ŞTİ.
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	ARI SANAYİ SİTESİ 690 SOK.NO 80-82 OSTİM ANKARA
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	VENTA MAKINA İMALAT İTH.İHR.SAN.VE TİC.LTD.ŞTİ.
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	A.S.O 1.OSB TÜRKMENİSTAN CAD: NO:11 SINCAN ANKARA
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	WENTA
İLGİLİ BELGELENDİRME KRİTERİ RELATED TURKISH STANDARD	ÜBM-00-BK-000 / Kriteri Seçilmemiş Sözleşmeler için / 24.08.2010
BELGE KAPSAMI SCOPE OF LICENCE	
WKKYK-600 TİCARİ MODEL, 600.000 KCAL/H KAPASİTELİ SERPANTİN VE DIŞ GÖVDE 6 ATU İŞLETME BASINÇLI, SİLİNDİRİK KIZGIN YAĞ KAZANI	
WKKYK-1500 TİCARİ MODEL, 1.500.000 KCAL/H KAPASİTELİ SERPANTİN VE DIŞ GÖVDE 6 ATU İŞLETME BASINÇLI, SİLİNDİRİK KIZGIN YAĞ KAZANI	
KIZGIN YAĞ KAZANI, 4.000.000 kcal/h KAPASİTELİ, 6 BAR İŞLETME BASINÇLI	
WKKYK-2000 TİCARİ MODELİ 2.000.000 kcal/h KAPASİTELİ 6 BAR İŞLETME BASINÇLI KIZGIN YAĞ KAZANI	
WKKYK-2500 TİCARİ MODELİ 2.500.000 kcal/h KAPASİTELİ 6 BAR İŞLETME BASINÇLI KIZGIN YAĞ KAZANI	
WKKYK 1000 TİCARİ MODELİ, İŞLETME SICAKLIĞI 220 C, 13 BAR TEST BASINÇLI, 1000.000 KCAL/H KAPASİTELİ KIZGIN YAĞ KAZANI (05.06.2014 KAPSAM GENİŞLETME)	

TÜRK STANDARDLARI ENSTİTÜSÜ
BELGELENDİRME ENSTİTÜSÜ
ANKARA

10./06.2014
Ayhan Türkül
AYHAN TÜRKEL
ANKARA BELGELENDİRME
MÜDÜRÜ

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*Bu belge zorunlu olarak zorunlu olacak şekilde çoğaltılamaz, kaza ve silinti yapılamaz.

1 / 1

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STEAM GENERATOR TSEK CERTIFICATE

TSEK

TÜRK STANDARDLARI ENSTİTÜSÜ KRİTERE UYGUNLUK BELGESİ TURKISH STANDARDS INSTITUTION CERTIFICATE OF CONFORMANCE TO CRITERIA

Markanın Tanımı Description of the Mark

TSEK veya / or **Т-ОШЭ**

BELGE NUMARASI REFERENCE NUMBER OF LICENCE	14.0.30.4.06.00/TSEK-63912
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	07.05.2009
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	09.05.2015
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	VENTA MAKİNA İMALAT İTH.İHR.SAN.VE TİC.LTD.ŞTİ.
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	ARI SANAYİ SİTESİ 690 SOK.NO 80-82 OSTİM ANKARA
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	VENTA MAKİNA İMALAT İTH.İHR.SAN.VE TİC.LTD.ŞTİ.
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	A.S.O 1.OSB TÜRKMENİSTAN CAD: NO:11 SINCAN ANKARA
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	WENTA
İLGİLİ BELGELENDİRME KRİTERİ RELATED TURKISH STANDARD	ÜBM-00-BK-000 / Kriteri Seçilmemiş Sözleşmeler için / 24.08.2010
BELGE KAPSAMI SCOPE OF LICENCE	

BUHAR JENERATÖRLERİ GAZ VEYA SIVI YAKITLI, DÜZ BORULU 69 kW (100 kg/h)DEN (DAHİL),2093 Kw (3000 kg/h) (DAHİL)YE KADAR ANMA ISI KAPASİTESİNE KADAR OLANLAR



30/05.2014
A. Türkül
AYHAN TÜRKEL
ANKARA BELGELENDİRME
MÜDÜRÜ

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*Bu belge ile hak kazanılan TSEK Markası, ürünün TSE tarafından belirlenen kriterlere uygunluğunu ve bu uygunluğunun

Bu belge hiç bir suretle tahvil edilemez, kısmen veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kopyası ve silinti yapılamaz.

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Эл. почта: info@tisy.ru Интернет: www.tisy.ru www.tisys.kz www.tisys.by www.tesec.ru

STEAM BOILER, HOT WATER BOILER TSE CERTIFICATE



TÜRK STANDARDLARI ENSTİTÜSÜ TÜRK STANDARDLARINA UYGUNLUK BELGESİ TURKISH STANDARDS INSTITUTION CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark

TSE veya/or **TSE** veya/or **Т-ОШ**

BELGE NUMARASI REFERENCE NUMBER OF LICENCE	14.0.30.4.06.00/TSE-66203
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	25.10.2011
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	25.10.2014
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	VENTA MAKİNA İMALAT İTHALAT İHRACAT SANAYİ VE TİCARET LTD. ŞTİ.
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	ASO 1.ORGANİZE SANAYİ BÖLGESİ TÜRKMENİSTAN CAD. NO:11 ANKARA/TÜRKİYE
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	VENTA MAKİNA İMALAT İTH.İHR.SAN.VE TİC.LTD.ŞTİ.
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	A.S.O 1.OSB TÜRKMENİSTAN CAD: NO:11 SINCAN ANKARA/TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) INDICATION OF SUPERSEDED LICENCE (If any)	14.0.30.4.06.00/TSE-65729
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	WENTA
İLGİLİ TÜRK STANDARDI RELATED TURKISH STANDARD	TS EN 12953-1 / Silindirik kazanlar-Bölüm 1:Genel / 05.06.2012
BELGE KAPSAMI SCOPE OF LICENCE	

SBK 100 TİCARİ MODELİ, 6-8-10-12-15 BAR İŞLETME BASINÇLI, ÜÇ GEÇİŞLİ, SIVI VE GAZ YAKITLI, BUHAR KAZANLARI

4000.000 KCAL/H KAPASİTELİ,WKSK175 TİCARİ MODELİ, 6, 8,10,12,15 BAR İŞLETME BASINÇLI , GAZ VEYA SIVI YAKITLI, 3 GEÇİŞLİ KIZGIN SU KAZANI



17/07.2014
A. Türkül
AYHAN TÜRKEL
ANKARA BELGELENDİRME
MÜDÜRÜ

*Bu belge, belgelendirilen ürünün, üretim yerinin Enstitümüzün belirlendiği şartları karşıladığını da gösterir.

ANKARA* ANKARA BELGELENDİRME MÜDÜRLÜĞÜ ANKARA * Tel: 0 312 592 50 00* Faks: 0 312 592 50 00 * web: * e-mail:

Bu belge hiç bir suretle tahvil edilemez, kısmen veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kopyası ve silinti yapılamaz.

BUXAR QAZANI GOST SERTİFİKATI

GENİŞLƏNMƏ TANKI TSE SERTİFİKATI

ZERTİFİKAT ◆ CERTIFICATE ◆ СЕРТИФИКАТ ◆ CERTIFICADO ◆ CERTIFICAT



CERTIFICATE

The Certification Body of
TÜV SÜD Industrie Service GmbH
(a Pressure Equipment Directive Notified Body)

certifies that

**VENTA MAKİNA İMALAT İTHALAT
İHRACAT SANAYİ VE TİCARET LTD. ŞTİ.**
Arı Sanayi Sitesi 690. Sokak No: 80-82 İvedik OSB
Yenimahalle/Ankara - TURKEY

has implemented, operates and maintains a quality assurance system as described in the Pressure Equipment Directive (97/23/EC) Annex III, Module D

for the scope of

Trademark: WENTA
Manufacturing and Sales of Thermal Oil Boiler
Type WKYK 200 to WKYK 6000
(200 000 kcal/H to 6 000 000 kcal/h, 14 type)
acc. to EC Type-Examinations

Evidence that the quality assurance system satisfies the PED requirements is documented in the Assessment Report No.: IS-11-B-00607.

The manufacturer is authorized to provide the pressure equipment manufactured within the scope of the assessed quality assurance system with the below listed Notified Body Identification Number

CE 0036

Certificate No.: DGR-0036-QS-1015-11
valid until August 10, 2014
Mannheim, August 11, 2011

TÜV SÜD Industrie Service GmbH Tel.: +49 621 39 52 33
Dudenstraße 28 Fax: +49 89 5155 1080
68167 Mannheim e-mail: gerhard.bundenthal@tuev-sued.de
Germany

Gerhard Bundenthal

Notified Body No.: 0036
Member of
CONFÉDERATION EUROPÉENNE
CEOC
D'ORGANISMES DE CONTRÔLE

TÜV SÜD Industry Services - PED-Certification

По всем вопросам обращайтесь в наш офис ООО "ТИ-Системс"

Тел/факс: (495) 7774788, 5007154, 55, 65, 7489626, 7489127, 28, 29

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TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS

Markanın Tanımı Description of the Mark
TSE veya/or veya/or **T S E**

BELGE NUMARASI REFERENCE NUMBER OF LICENCE	14.10.02/TSE-13599
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	03.09.2009
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	03.09.2014
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	VENTA MAKİNA İMALAT İTH.İHR.SAN.VE TIC.LTD.ŞTİ.
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	ARI SANAYI SITESİ 690 SOK.NO 80-82 OSTİM ANKARA/TÜRKİYE
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	VENTA MAKİNA İMALAT İTH.İHR.SAN.VE TIC.LTD.ŞTİ.
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	ARI SANAYI SITESİ 690 SOK.NO 80-82 OSTİM ANKARA/TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) INDICATION OF SUPERSEDED LICENCE (if any)	
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	WENTA
İLGİLİ TÜRK STANDARDI RELATED TURKISH STANDARD	TS 11424 / Genleşme Deposu-Çelikten, Atmosfere Kapalı, Diyaframlı / 29.04.1994
BELGE KAPSAMI SCOPE OF LICENCE	GENLEŞME DEPOSU . TIP : SİLİNDİRİK . TÜR : DİYAFRAMI DEĞİŞEBİLEN . ÇEŞİT : DİYAFRAMI ŞİŞEN . KAPASİTE : 24 LT'DEN (DAHİL)'DEN 5000 LT'YE (DAHİL'E KADAR



05./09.2013

N. Nihal Sayar

H. NİHAL SAYAR
ANKARA BELGELENDİRME
MÜDÜRÜ V.

"Enstitümüzce verilmiş olan "İmalata Yeterlilik Belgesi" 15.04.2007 tarihinden itibaren uygulanmadan kaldırılmıştır.
"Bu belge, belgelendirenin ürünü, üretim yerinin Enstitümüzün belirlediği şartları karşıladığını da gösterir.

ANKARA * Tel: 0 312 592 50 00 * Faks: 0 312 592 50 00 * web: * e-mail: info@tisy.ru

ISO 9001:2008 CERTIFICATE

artibel
CERTIFICATION

SERTİFİKA

Bu Sertifika ile



**VENTA MAKİNA İMALAT İTHALAT İHRACAT SANAYİ
VE TİCARET LİMİTED ŞİRKETİ**

ASO 1.Organize Sanayi Bölgesi Türkmenistan Caddesi No:11
Sincan /ANKARA

Kuruluşunun

ISO 9001:2008

Şartlarına uygun bir Kalite Yönetim Sistemini aşağıdaki kapsamda uyguladığı teyit edilmiştir.

Buhar kazanları, sıcak su kazanları, kızgın yağ kazanları, kızgın su kazanları, ön ocaklı buhar kazanları, buhar jeneratörleri, hidrofor ve genişleme tankları, ekonomizer sistemi, degazör, seviye göstergeleri, akümülayon tankları, elektrikli kalorifer kazanları, elektrikli buhar jeneratörü, elektrikli termosifon, çift cidarlı ve serpantinli boylerler, tek ve çift serpantinli hızlı boylerler, eşanjör, biodizel makinalar, çelik baca, yakıt tankları tasarımı, üretimi, montaj ve bakım hizmetlerinin sunumu

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Sertifika No : Q183488873
İlk Belgelendirme Tarihi : 05.07.2012
Sertifika Tarihi : 05.08.2014
Bitiş Tarihi : 05.07.2015
Baskı No : 3

Genel Müdür



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№ C-TR.AB86.B.02161 (номер сертификата соответствия) TP 0600867 (учетный номер бланка)

ЗАЯВИТЕЛЬ «VENTA MAKINA İMALAT İTHALAT İHRACAT SANAYİ VE TİCARET LTD.ŞTİ»
(наименование и место нахождения заявителя) Адрес: Ivedik Org.San.Bol.Ari San.Sit.690.Sk No:80-82
Ostim/Yenimahalle/ANKARA, Турция.

ИЗГОТОВИТЕЛЬ «VENTA MAKINA İMALAT İTHALAT İHRACAT SANAYİ VE TİCARET LTD.ŞTİ»
(наименование и место нахождения изготовителя продукции) Адрес: Ivedik Org.San.Bol.Ari San.Sit.690.Sk No:80-82
Ostim/Yenimahalle/ANKARA, Турция.

ОРГАН ПО СЕРТИФИКАЦИИ ПРОДУКЦИИ ООО "ИНТЕРСЕРТ": 117279, г. Москва, ул. Профсоюзная, д. 93А, оф. 423, тел. (495) 335-42-88, факс (495) 335-42-88, E-mail intersert@bk.ru. ОГРН: 1097746431980. Аттестат рег. № РОСС RU.0001.11AB86 выдан 10.11.2010г. Федеральным агентством по техническому регулированию и метрологии.
ПОДТВЕРЖДАЕТ, ЧТО Генератор пара т.м. «WENTA», модели согласно Приложению (бланк № 0138156). Серийный выпуск.

(информация об объекте сертификации, позволяющая идентифицировать объект)

код ОК 005 (ОКП)
36 1490

код ЕКПС

СООТВЕТСТВУЕТ ТРЕБОВАНИЯМ Технический регламент о безопасности машин и оборудования (Постановление Правительства РФ от 15.09.2009 N 753)
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(наименование технического регламента (технических регламентов), на соответствие требованиям которого (которых) проводилась сертификация)

код ТН ВЭД России
8405 10 00 0

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ПРЕДСТАВЛЕННЫЕ ДОКУМЕНТЫ

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СРОК ДЕЙСТВИЯ СЕРТИФИКАТА СООТВЕТСТВИЯ с 08.09.2011 по 07.09.2014



Руководитель (заместитель руководителя) органа по сертификации
подпись, инициалы, фамилия

A.C. Дмитриев

Эксперт (эксперты)
подпись, инициалы, фамилия

P.A. Перепелкин

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T.C. GÜMRÜK VE TİCARET BAKANLIĞI

TÜKETİCİNİN KORUNMASI VE
PIYASA GÖZETİMİ GENEL
MÜDÜRLÜĞÜ

SATIŞ SONRASI HİZMETLERİ YETERLİLİK BELGESİ

Belgenin Veriliş Tarihi ve
Sayısı: 17.07.2014 / 43999

Belgenin Geçerlilik Tarihi: 17.07.2016

İmalatçı ve İthalatçı Firmanın

Ünvanı : VENTA MAKİNA İMALAT İTHALAT İHRACAT SANAYİ VE TİCARET LTD.
ŞTİ.
Merkez Adresi : ASO 1.ORGANİZE SANAYİ BÖLGESİ TÜRKMENİSTAN CAD. NO:11
SINCAN ANKARA
Verilen Hizmetin Kapsamı : TS 12676 Yetkili servisler - Kazanlar ve ısı değiştiriciler (eşanjörler) için - Kurallar

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Petek Ece TIRYAKIOĞLU
Bakan a.
Daire Başkanı V



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ДЕПАРТАМЕНТ ПО НАДЗОРУ ЗА БЕЗОПАСНЫМ ВЕДЕНИЕМ РАБОТ В
ПРОМЫШЛЕННОСТИ МИНИСТЕРСТВА ПО ЧРЕЗВЫЧАЙНЫМ
СИТУАЦИЯМ РЕСПУБЛИКИ БЕЛАРУСЬ
(ГОСПРОМНАДЗОР)

РАЗРЕШЕНИЕ № 06-023-2011
(регистрационный номер)

На право изготовления и применения в Республике Беларусь
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(наименование вида работ или услуг)

Выдано Venta Makina Imalat Ithalat Ihracat Sanayi ve Tic. Ltd. Sti (Турция)
(наименование и адрес юридического лица, его ведомственная принадлежность)
Ari Sanayi Sitise 690.Sokak NO: 80-82 Ostim Yenimanelle Ankara
(или инициалы, фамилия индивидуального предпринимателя и его адрес)

Свидетельство о государственной регистрации от «01» октября 2010г.
в торговой палате г. Анкары за номером 242112
(наименование органа, осуществляющего государственную регистрацию)

Особые условия: см. Приложение №2

Разрешение выдано на основании заявления от 07.06.2010 г., контракта
№ 258/10 от 14.06.2010г., экспертного заключения от 15.12.2010г.
(заявления, прилагаемых к нему документов и экспертного заключения)

Разрешение выдано (продлено) «08» февраля 2011 г.

Разрешение действительно до «08» февраля 2014 г.

Начальник Департамента

(должность)

МП



(подпись)

В.В. Боровский

(Ф.И.О.)

Внесены изменения (дополнения) на основании _____

(указываются документы, необходимые для внесения изменений)

Выдано взамен ранее выданного разрешения _____

(номер, дата выдачи, срок действия)

(должность)

М.П.

(подпись)

(Ф.И.О.)

TÜRK LOYDU WORK PLACE SATISFY LICENSE

TÜRK LOYDU WELDER CERTIFICATE

İş No. : TLBB-1215

Belge No. : 1176/14



Verildiği Tarih: 25.09.2014

Süresi: Bir yıl

TÜRK LOYDU

İŞ YERİ YETERLİLİK BELGESİ

İş Yeri Ünvanı : VENTA MAKİNA İMALAT İTH. İHR. SAN. VE TİC. LTD. ŞTİ.

İş Yeri Adresi : ASO Sincan 1. Organize Sanayi Bölgesi Türkmenistan Cad. No:11 Sincan - ANKARA

Anılan iş yeri "Türk Loydu Yeterlilik Belgesi" kurallarına göre incelenerek, hidrofor ve genişleme tankları (24 lt - 5.000 lt), buhar kazanları (25 m²-775 m²), kızgın su kazanları (25 m²-600 m²), buhar jeneratörleri (100 kg/h - 4000 kg/h), kızgın yağ kazanları (200.000 kcal/h-9.000.000 kcal/h), ekonomizer (33.850 kcal/h-1.015.500 kcal/h), termik degazör (1 m³/h-130 m³/h), besi suyu tankı (0,5 m³-100 m³), sıcak su kazanı (80.000 kcal/h- 15.000.000 kcal/h), akümülayasyon tankı (100 lt -5000 lt), boiler (100 lt-7500 lt), eşanjör (0,5 m²-90 m²), elektrikli buhar jeneratörü (30 kg/h - 2000 kg/h), kalorifer kazanı (30 kW - 1.040 kW), su borulu buhar kazanı (10.000 kg/h - 35.000 kg/h), su borulu kızgın su kazanı (5.000.000 kcal/h - 20.000.000 kcal/h) işlerini aşağıda belirtilmiş esaslara göre yapabileceği saptanmıştır.

The named company has been audited according to Türk Loydu Rules for Authorizing Manufacturers, and approved that : Company has implemented manufacture and production procedures of air pressure&expansion vessels (24 lt-5.000 lt), steam boiler (25 m²-775 m²), superheated water boiler (25 m²-600 m²), steam generator (100 kg/h -3000 kg/h), hot oil boiler (200.000 kcal/h-9.000.000 kcal/h), economizer (33.850 kcal/h-1.015.500 kcal/h), feed water tank (0,5 m²-100 m²), termal deaerator (1m³/h-130 m³/h), hot water boiler (80.000 kcal/h- 15.000.000 kcal/h), accumulation tank (100 lt -5000 lt), boiler (100 lt-7500 lt), heat exchanger (0,5 m²-90 m²), electrical steam generator (30 kg/h - 2.000 kg/h), heating boiler (30 kW- 1.040 kW), water tube steam boiler (10.000 kg/h - 35.000 kg/h), water tube super heated water boiler (5.000.000 kcal/h -20.000.000 kcal/h) compliant with relevant standards stated below.

- Türk Loydu Prosedürleri
- EN 12952-EN 12953
- EN 13831-EN 303

Firma tarafından imal edilmeyen ürünlerin Türk Loydu yeterlilik belgeli imalatçılarda üretilmesi kaydı ile.

Ayfer ADIGÜZEL
Endüstri ve Belgelendirme
Bölüm Başkanı

Hüğur AYKAC
Sistem Belgelendirme
Birim Başkanı

TÜRK LOYDU - Tersaneler Cad. No.26 - 34944 Tuzla/İstanbul - Tel : 0216 581 37 00 (PBX) - e-mail : endustri@turkloydu.org

Тел/факс: (495) 7774788, 5007154,55,55, 7489626, 7489127, 28, 29

Эл. почта: info@tisy.ru Интернет: www.tisy.ru www.tloyd.kz www.tloyd.by www.tsoo.ru



TÜRK LOYDU

KAYNAKÇI SERTİFİKASI
WELDER'S QUALIFICATION TEST CERTIFICATE
TS EN 287-1 : 2011

Sertifika Tarihi : 09.09.2013

Date

Sertifika No : 11651/13

Certificate No

TL No : 5624

TL Reg No

Tanımlama : EN 287-1 111 P BW 1.1 B t10 PA bs
Designation : EN 287-1 111 T FW 1.2 B t10 D219 PB ml
WPS-Referans : pWPS.FW01PB - pWPS.WT01
WPS-Reference
Kaynakçı Adı : Yahya ARIK
Welder's Name
Kimlik Belgesi Türü : Nüfus Cüzdanı
Identification
Kaynakçı Markası : K5
Welder's stamp
Doğum Tarihi ve Yeri : 25.10.1989 /AKDAĞMAĞDENİ
Date and Place of Birth
T.C Kimlik No : 10986073486
T.C ID number
Ek köşe kaynağı testi : Evet/Yes - Hayır/No
Supplementary fillet weld test



Fotograf
(Gerekliyorsa)
Photograph
(If required)

Mesleki Bilgi : Başarılı/Sınav Yapılmadı - Job Knowledge : Acceptable/Not tested

Kaynak Yöntemi (ISO 4063'e göre) Welding Process (Acc. to ISO 4063)	Test Parçası / Test Piece	Geçerlilik Alanı / Range of Qualification
Ürün Tipi (Levha veya Boru) Product Type (Plate or Pipe)	111	111
Kaynak Tipi Type of Weld	P	P, T; D>=150 mm
Malzeme Grubu (ISO 15608'e göre) Material Group (Acc. to ISO15608)	BW, FW	BW, FW
Doğru Malzemesi (Tanımı) Welding Consumable (Designation)	1.1	1.1, 1.2, 1.4
Koruyucu Gaz (ISO 14175'e göre) Shielding Gas (Acc. to ISO 14175)	B	all, C excluded
Yardımcı Malz. (Ablük Gazı v.b.) Auxiliaries(e.g. Backing Gas)	---	---
Malzeme Kalınlığı (mm) Material Thickness (mm)	t10	BW: 3mm to 20mm FW: >= 3mm
Boru Dış Çapı (mm) Outside Pipe Diameter (mm)	---	---
Kaynak Pozisyonu(ISO 6947'e göre) Welding Position(acc. to ISO 6947)	PA PB	PA, PB
Kaynak Detayı Weld Details	bs ml	BW: ss mb, bs FW: sl, ml

Yeterlik Testleri Tipi Type of Qualification Tests	Uygulandı ve Uygun Performed and accep.	Test Edilmedi Not Tested
Göz Kontrolü Visual Testing	X	--
Radyografi Radiographic Testing	X	--
Kırma Testi Fracture Test	X	--
Eğme Testi Bend Test	--	X
Çentikli Çekme Testi Notch Tensile Test	--	X
Makro Yapı İncelemesi Macroscopic Examination	--	X

Sınavı yapan
Examiner :Serdar KOLDAŞ
Yer
Location :VENTA MAKİNA/ANKARA
Sınav Tarihi
Date of welding :07.09.2013
Son geçerlilik tarihi *)
Validity of Qualification Until :07.09.2015

Hasan MUFTUOĞLU
Belgelendirme Komitesi
Certification Committee

Ayfer ADIGÜZEL
Endüstri ve Belgelendirme Bl. Bşk.
Head of Industry&Certification Div

İyverme veya kaynak koordinatörünün geçerliliği doğrulaması ile 6 ay uzatma
Confirmation of the validity by employer/welding coordinator for the following 6 month

Tarih/Date	İmza/Signature	Ünvan/Position or title
07.03.2014		
07.09.2014		
07.03.2015		

*Geçerlilik Kaynakçı sertifikası 2 yıllık bir süre için geçerlidir. İlk altı aydan sonraki altı aylık uzatmalar; kaynak koordinatörü veya işverenin sorumlu personelinin kaynakçı'nın belge kapsamındaki yeterlik aralığında çalıştığı doğrulaması ve onaylaması ile mümkün olabilir.
Validity: This welder's qualification test certificate issued is valid for a period of two years. The welding coordinator or the responsible personnel of the employer shall confirm this certificate every six months if the welder has been working within the initial range of qualification

AFTER-SALES SERVICE

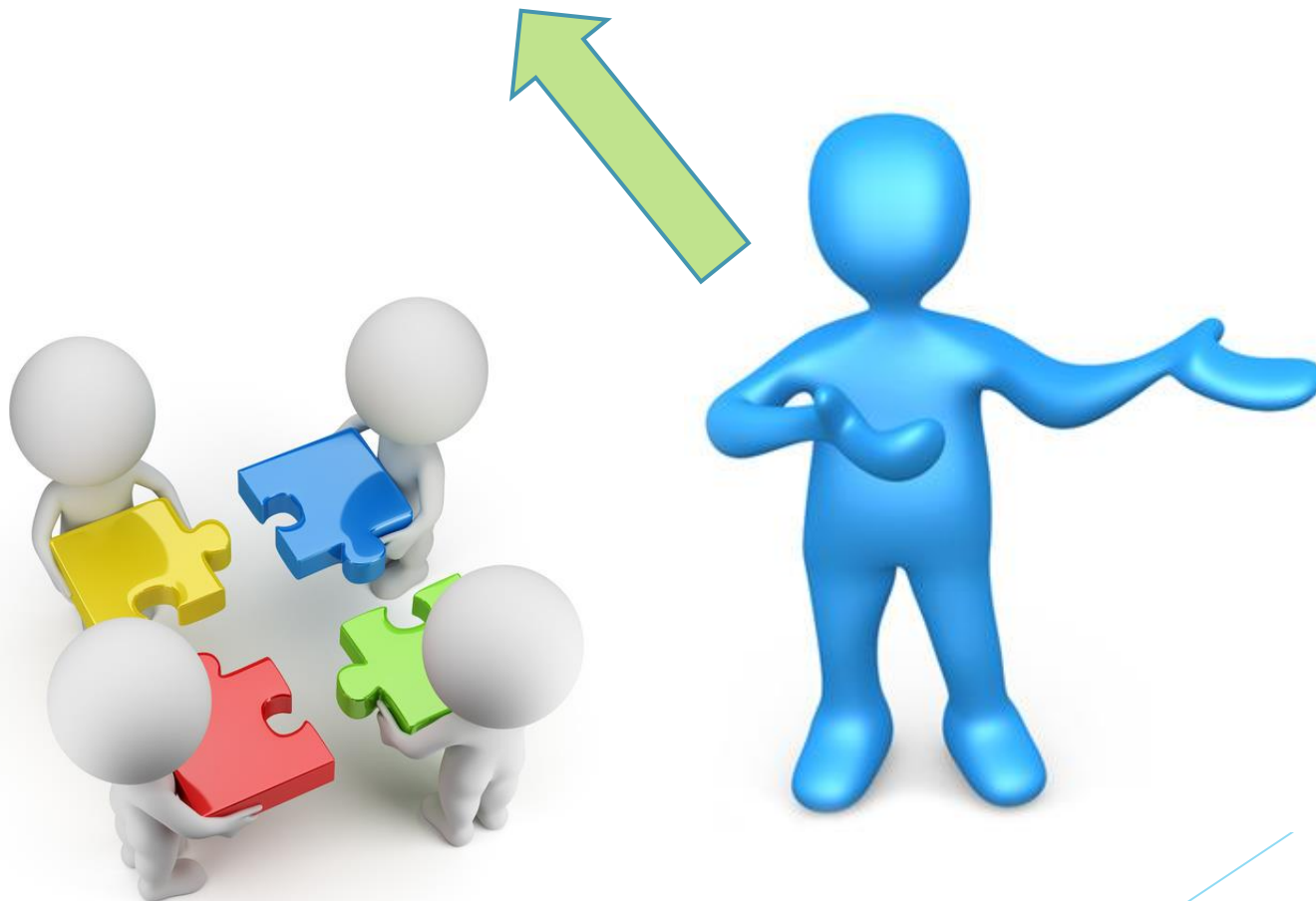
- WENTA, **TSE** xidmətin qənaətbəxş sertifikatı və **Türk Loydu** istehsalatın qənaətbəxş sertifikatına malikdir.
- Təcrübəli mühəndislərimiz buxar qazanları və təsisatları ilə bağlı montajınız və buxar problemlərinizə texniki dəstəkləri ilə qısa zamanda həll yollarını tapırlar.
- Məhsullarımız istehsalat xətalарına qarşı 2 illik zəmanətə malikdir.
- Texniki heyətimiz zəmanət müddəti zamanı və ya ondan sonrakı müddətdə hər hansı bir qəza vəziyyətində ən qısa zamanda müdaxilə etməkdədir.
- Məhsullara nəzarət müştərimizin tələb etdiyi intervalla peşəkar servis heyətimiz tərəfindən edilir.
- Müştərilərimizin ehtiyat hissələrinə olan ehtiyacları ən sərfəli qiymətlərlə ehtiyat hissələri depomuzdan ödənilməkdədir.

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Эл. почта: info@tisys.ru Интернет: www.tisys.ru www.tisys.kz www.tisys.by www.tesec.ru



CUTTING OF MATERIALS



17/09/2014

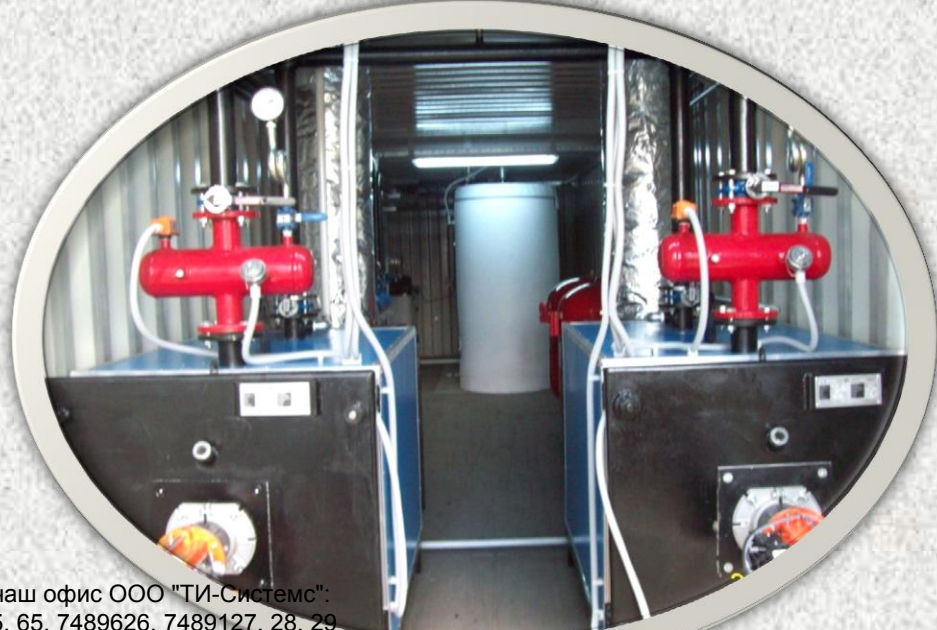
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INSTALL



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ACTIVITIES



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WENTA IN SODEX İSTANBUL EXHIBITION



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EXAMPLES





**CUMHURBAŞKANLIĞI
MUHAFIZ ALAYI**

Presidential Residence



Turkey Sugar Factories LTD



Hayat Chemistry LTD



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Ministry of Defense General Staff Building



Hilton Hotel Bodrum



Middle East Technical University



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Turkish Henkel LTD



KOZA ALTIN İŞLETMELERİ A.Ş.

Koza Gold Qızıl Məmulatları MMC



Dəniz Qüvvələri Komandanlığı Baş Qərargah Binası



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Tubitak Sage



**The Ministry of Justice Prison
Sincan F**



**Kastamonu Integrated Tree
Industries LTD**



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Boghazichi University



Doghush Construction and Trade LTD



Namet Food LTD



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Tubitak Technological Research Council



General Department of Transport



Balküpü Keskinlilç Food LTD



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Enka LTD



Mudurnu Seben Milk Products LTD



Avis Pharmacy LTD



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Müdafie Nazirliyi Tandoğan Zabitler Evi



Xanadu Snow White Hotel



Sinangil Flour LTD



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Chukhurova Univercity



Beypilich broiler



Trakya Glass factory



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